

UNDER REVIEW  
11.11.17

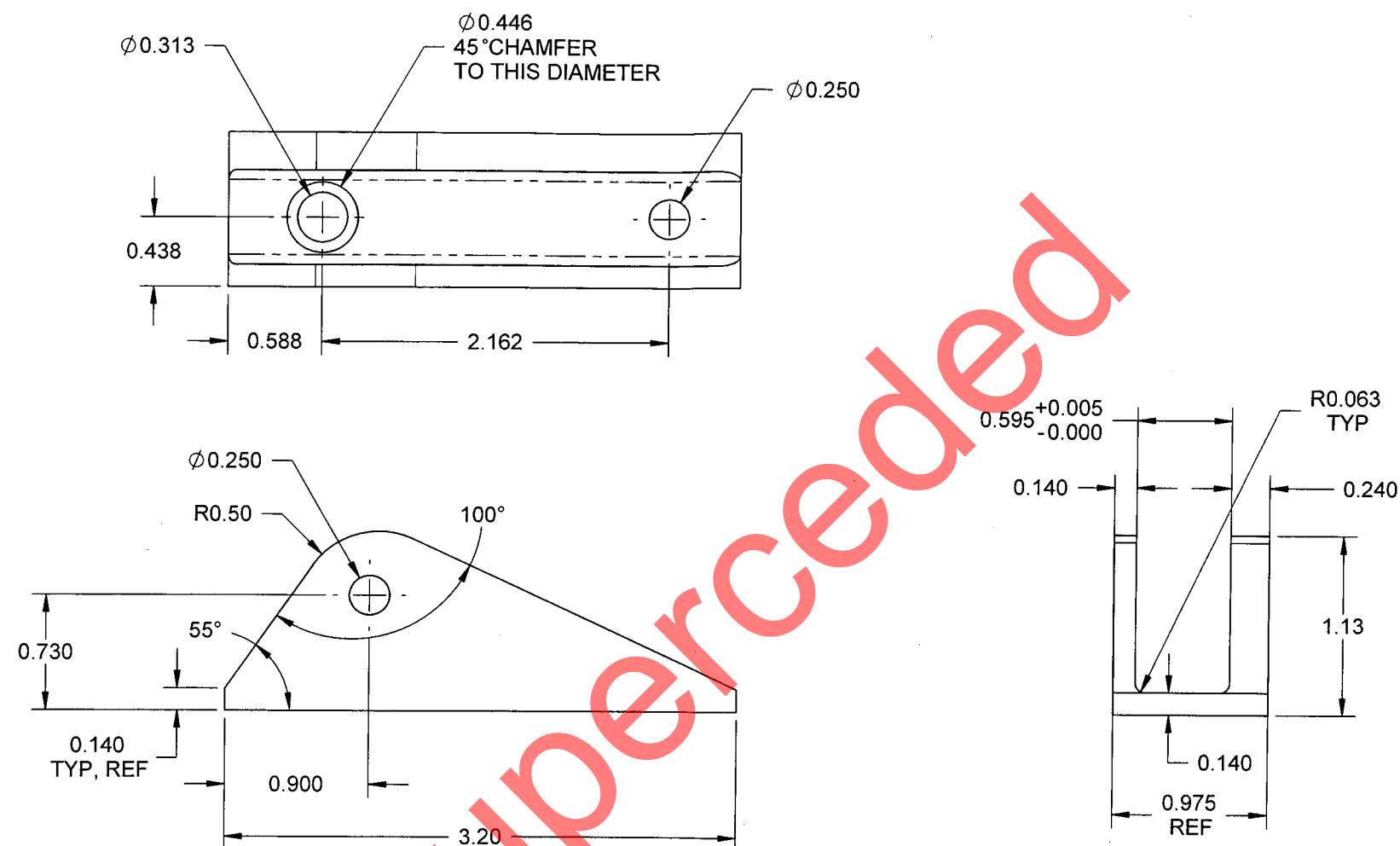
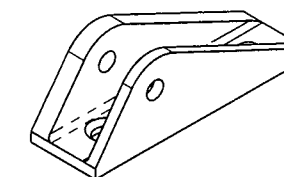
RELEASED  
2011-08-25

# D212-725-1-109 SMALL ENGINE MOUNT, LH

## NOTES:

- 1) MATERIAL: AISI 4140 STEEL BAR  
PER MIL-S-5626 OR AMS 6382/6349/6529  
REF DART SPEC. M4140N-B  
OR AISI 4130 STEEL BAR  
PER MIL-S-6758 OR AMS 6345/6348/6370/6528  
REF DART SPEC. M4130N-B  
HEAT TREAT TO MIN. ULTIMATE TENSILE STRENGTH = 125 ksi
- 2) FINISH: CADMIUM PLATE PER AMS-QQ-P-416B, CLASS I, TYPE II
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.30 lbs

A	NEW ISSUE	RF	11.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	JL	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4231	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		ENGINE MOUNT	NTS
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UNDER REVIEW





11.11.17 *RF*

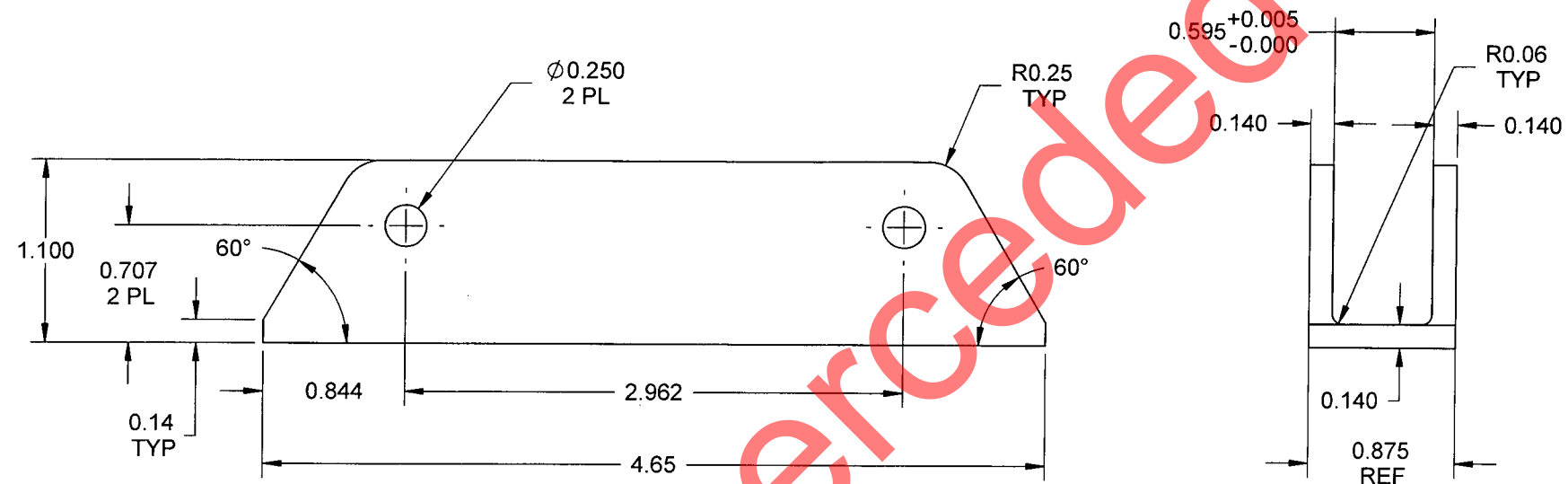
RELEASED  
2011-08-25  
*RF*

**D212-725-1-110 SMALL ENGINE MOUNT, RH**

**NOTES:**

- 1) MATERIAL: AISI 4140 STEEL BAR  
PER MIL-S-5626 OR AMS 6382/6349/6529  
REF DART SPEC. M4140N-B  
OR AISI 4130 STEEL BAR  
PER MIL-S-6758 OR AMS 6345/6348/6370/6528  
REF DART SPEC. M4130N-B  
HEAT TREAT TO MIN. ULTIMATE TENSILE STRENGTH = 125 ksi
- 2) FINISH: CADMIUM PLATE PER AMS-QQ-P-416B, CLASS I, TYPE II
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.30 lbs

DESIGN	JL	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4231</b>	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>ENGINE MOUNT</b>	NTS
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# **D212-725-1-111 LARGE ENGINE MOUNT**





UNDER REVIEW

11.11.17 47

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2011-08-25

## NOTES:

- 1) MATERIAL: AISI 4140 STEEL BAR  
PER MIL-S-5626 OR AMS 6382/6349/6529  
REF DART SPEC. M4140N-B  
OR AISI 4130 STEEL BAR  
PER MIL-S-6758 OR AMS 6345/6348/6370/6528  
REF DART SPEC. M4130N-B  
HEAT TREAT TO MIN. ULTIMATE TENSILE STRENGTH = 125 ksi
- 2) FINISH: CADMIUM PLATE PER AMS-QQ-P-416B, CLASS I, TYPE II
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.47 lbs

DESIGN	JL	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4231	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		ENGINE MOUNT	NTS
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